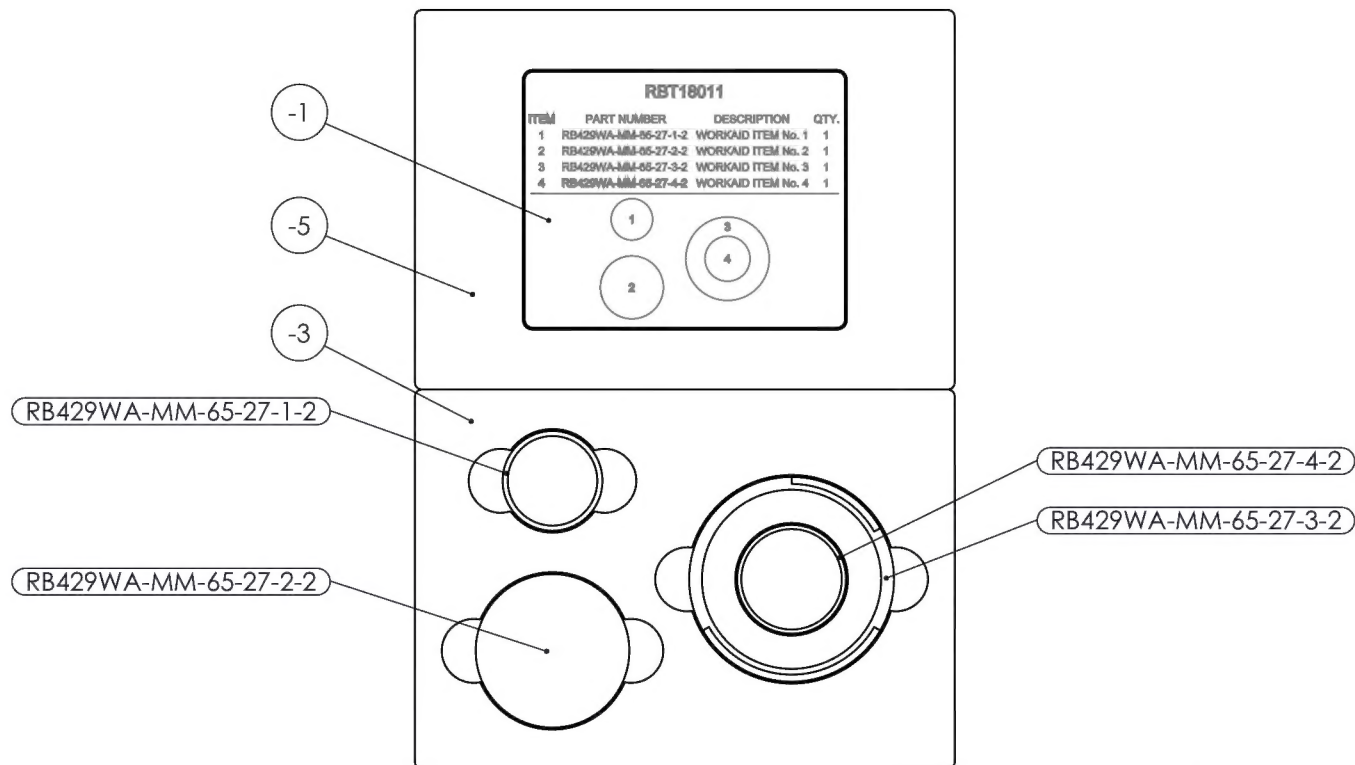


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/7/2016	DPD	JAG



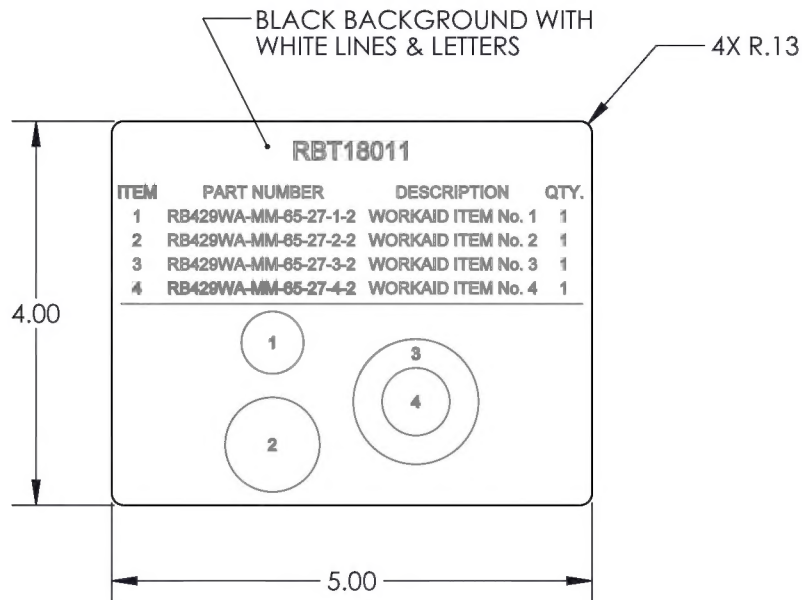
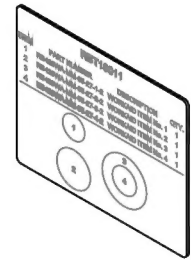
NOTE:  
REFERENCE FIGURE 65-27.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB429WA-MM-65-27-1-2	1	WORKAID ITEM No. 1			1
			RB429WA-MM-65-27-2-2	1	WORKAID ITEM No. 2			1
			RB429WA-MM-65-27-3-2	1	WORKAID ITEM No. 3			1
			RB429WA-MM-65-27-4-2	1	WORKAID ITEM No. 4			1
			-1	1	PLACARD	PLASTIC		2
		B/O	-3	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	2.97 X 5.93 X 8.43 (CASE SOLUTIONS)	3
		B/O	-5	1	TOP FOAM	ETHAFOAM 220, BLACK	.72 X 5.93 X 8.43 (CASE SOLUTIONS)	4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1150-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

TITLE		DWG NO.		REV
FAN SHAFT ASSEMBLY - TOOL APPLICATION		RBT18011		1
MAT'L	UNLESS OTHERWISE SPECIFIED	DRAWN BY:	DUERFELDT	
TREAT	DIMENSIONS ARE IN INCHES	CHECKED:	MACKOVJAK	
FINISH	.XXX ± .005 FRACTIONS ± 1/8	OPPS APPR:	ANDERSON	
SPEC	.XX ± .01 ANGLES ± 5°	QA APPR:	LINDSAY	
	.X ± .1 SURFACES = 125°	APPROVED:	GILBERT	
	1. BREAK ALL SHARP EDGES	SCALE	1:3	
	.015 x 45° OR .015R	DATE	9/30/2016	
	2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009			
	USED ON MODEL			
	BELL 429			
	SHEET 1 OF 4			

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



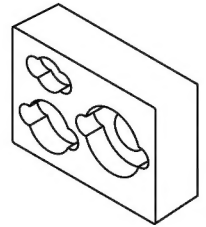
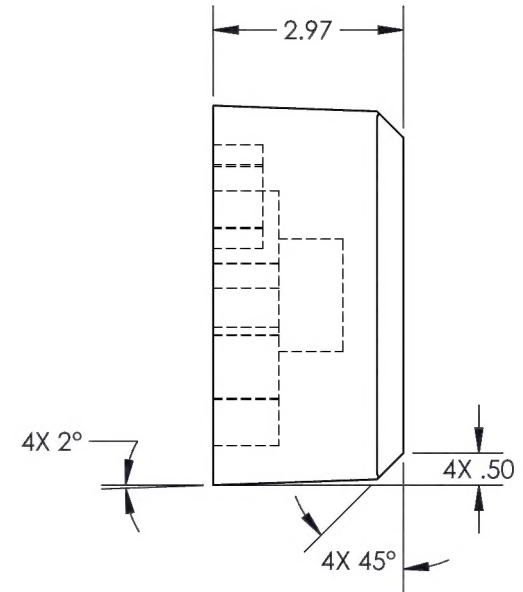
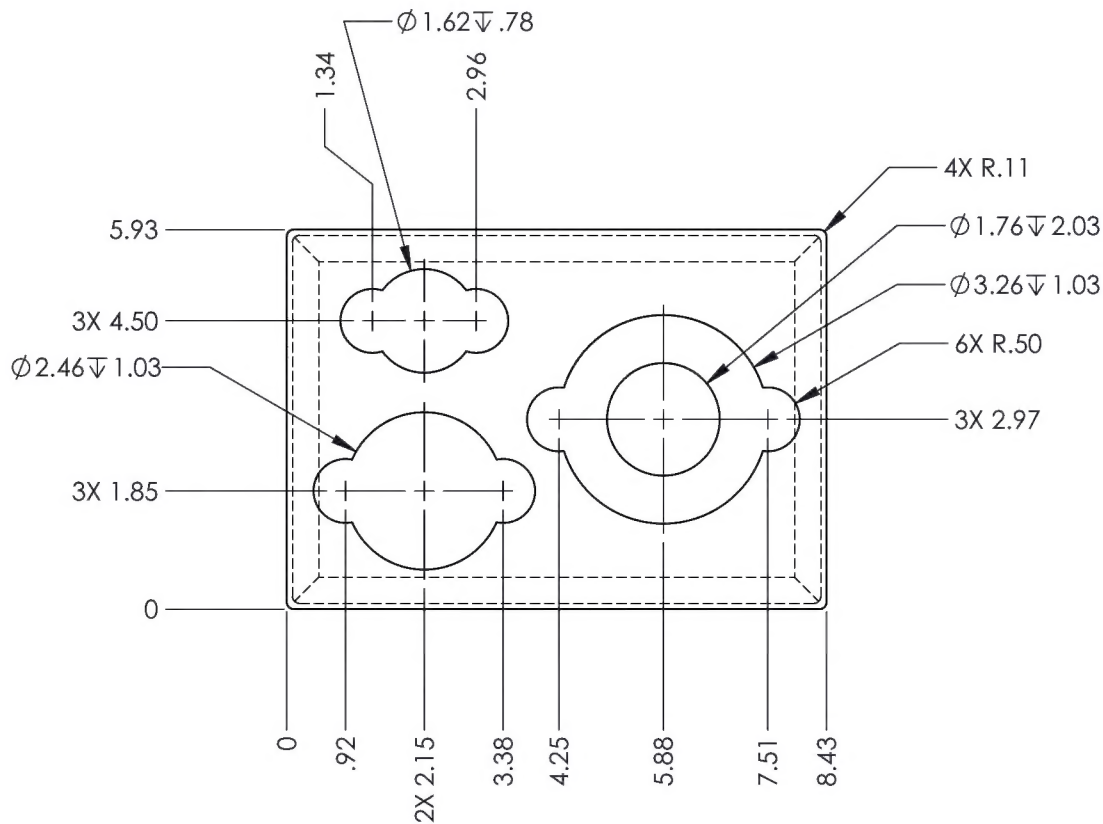
NOTE:  
USE PDF.

<b>DART</b> AEROSPACE	
TITLE FAN SHAFT ASSEMBLY - TOOL APPLICATION	
DWG NO. RBT18011-1	REV 1
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	BELL 429
SCALE 1:2	DATE 9/30/2016
	SHEET 2 OF 4

(-1)  
PLACARD

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	



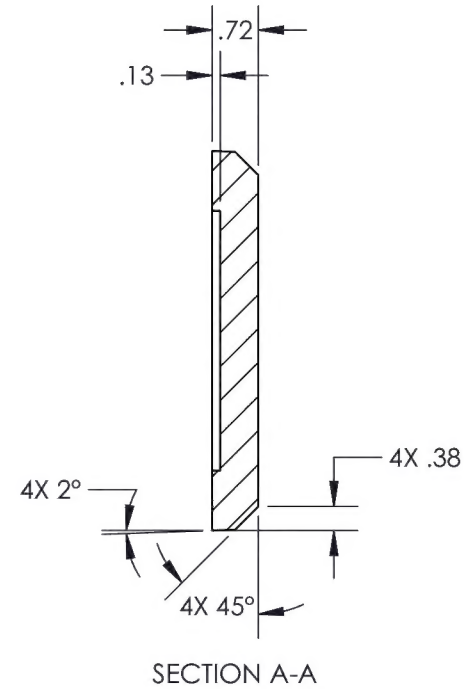
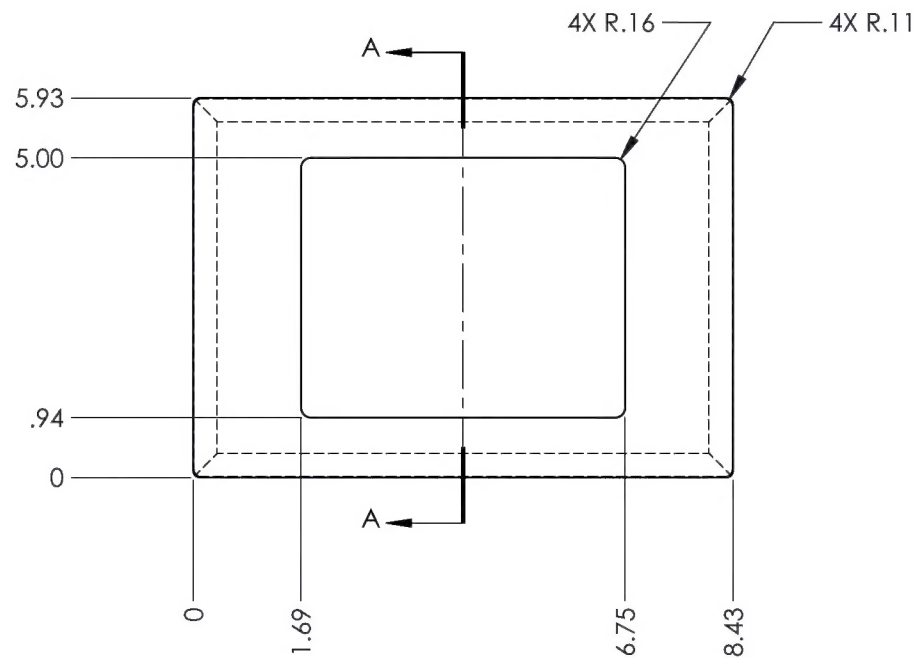
(-3)

BOTTOM FOAM

<b>DART AEROSPACE</b>	
TITLE: FAN SHAFT ASSEMBLY - TOOL APPLICATION	
DWG NO. RBT18011-3	REV 1
MAT'L: ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC:	
1. BREAK ALL SHARP EDGES	
.015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: MACKOVJAK	BELL 429
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE: 1:3	DATE: 9/30/2016
SHEET 3 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-5)  
TOP FOAM

<b>DART AEROSPACE</b>	
TITLE: FAN SHAFT ASSEMBLY - TOOL APPLICATION	
DWG NO. RBT18011-5	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
1. BREAK ALL SHARP EDGES	
.015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: MACKOVJAK	BELL 429
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 9/30/2016
SHEET 4 OF 4	